



ForceWinder Magneti Marelli Installation Instructions; Please read these instructions BEFORE installing your new ForceWinder. \*Use Blue Loctite on all mounting hardware.

*ForceWinder always recommends that a Professional Lic. Motorcycle Mechanic do any and all installations to a motorcycle. ForceWinder and all its companies will not be liable as this is an aftermarket performance product. After install its best to tune the bike for optimum performance.*

#### Stock Air Cleaner Removal Instructions:

1. Properly support your motorcycle so it doesn't fall over.
2. Remove the cover screws, the cover, stock breather bolts and filter.
3. We recommend keeping the Original air cleaner for future use or re-sale value.

#### ForceWinder Air Intake Installation Instructions:

1. Install breather bolts using the nuts to tighten down at the end of installation.
2. Install the "T" shape breather bolt on the left side. Then add center tubing to second breather bolt (to the right).
3. On top of the breather bolts you will see a small drilled hole that the  $\frac{1}{4}$  x 20's are used to bolt on the cross bar bracket. \*When bolting on the cross bracket please note that the two lower holes are a different size, spin and make certain that the 5/16 hole (larger of the two is on the right side, this will in turn bolt to the TOP RIGHT of the Throttle Body and on top of the ForceWinder elbow. The Magneti Marelli has the top right and lower left bolts on the throttle body as 5/16 size while the other two are  $\frac{1}{4}$  20's.
4. Once the cross bracket is secure on the head breather bolts mount the elbow onto the throttle body and cross bar over the elbow. Using the gasket and blue Loctite on the bolts. Here you will save the two longer ones for the top of the elbow as the cross bar will add thickness to the installation.
5. Once the elbow is in place add the semi circle tubing to the "LEFT" side head breather and then attach crankcase breather at end to simulate the image below. \*See image.
6. Go thru your work and snug it up but not over turning anything too hard.
7. Be sure to cover the filter with the pre filter sock, its easier to wash n dry the pre filter sock rather than wash n dry the entire filter.
8. [Text us a few pictures to 928-846-1677](tel:928-846-1677)

